

5/08

SPHA ✓

DART AEROSPACE LTD	Work Order:	22287
Description: Pedal Lock Base	Part Number:	D3371-1
Dwg: D3371 Rev. A <i>page 2</i>	Qty:	50
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>FD</i>	05.01.25	50
2	MV	Cut blank: 2.00" x 2.25" x 7.370" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.250) <i>M16742</i> Identify for D3371-1 Batch: <i>M16427</i>	<i>SD</i>	03.02.10	50
3	MV	Machine D3371-1 as per Folio FA486 and Dwg D3371 Identify as D3371-1	<i>SD</i>	06.02.14	50
4	QC2	Inspect parts as they come off the CNC machine	<i>SD</i>	06.02.14	50
5	QC8	Second check	<i>Fin</i>	05.02.14	50
6	MV	Deburr	<i>SD</i>	05.02.14	50
7	QC5	Inspect work to Step 6	<i>ML</i>	05.02.16	50
8	FP	Chemical Conversion Coat as per QSI 005 41	<i>M/SG</i>	05.03.01	50
9	QC3	Inspect Chemical Conversion Coat	<i>M/</i>	05.03.01	50
10	ST	Identify and Stock	<i>SB</i>	05.02.10	50
11	AC	Cost / part <i>18.25</i>	<i>Sic</i>	05.03.16	50
12	DC	Close W/O <i>19.05</i> Inspect Level 21	<i>dk</i>	05.03.18	50

Rev	Date	Change	Revised By	Approved
A	05.01.18	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05.01.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

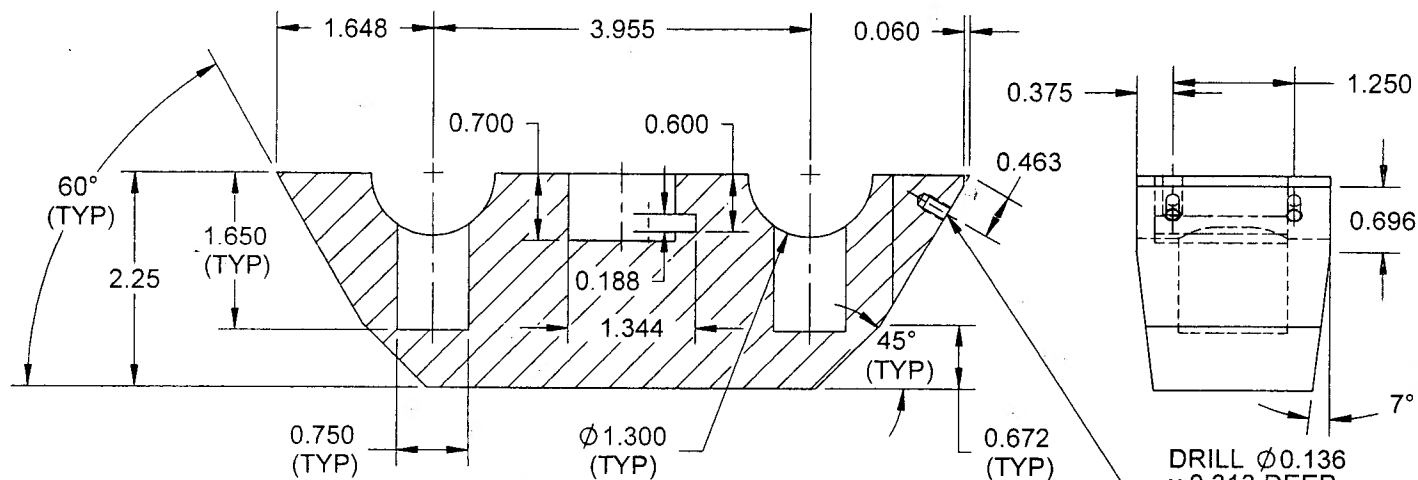
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

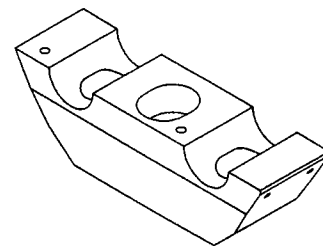
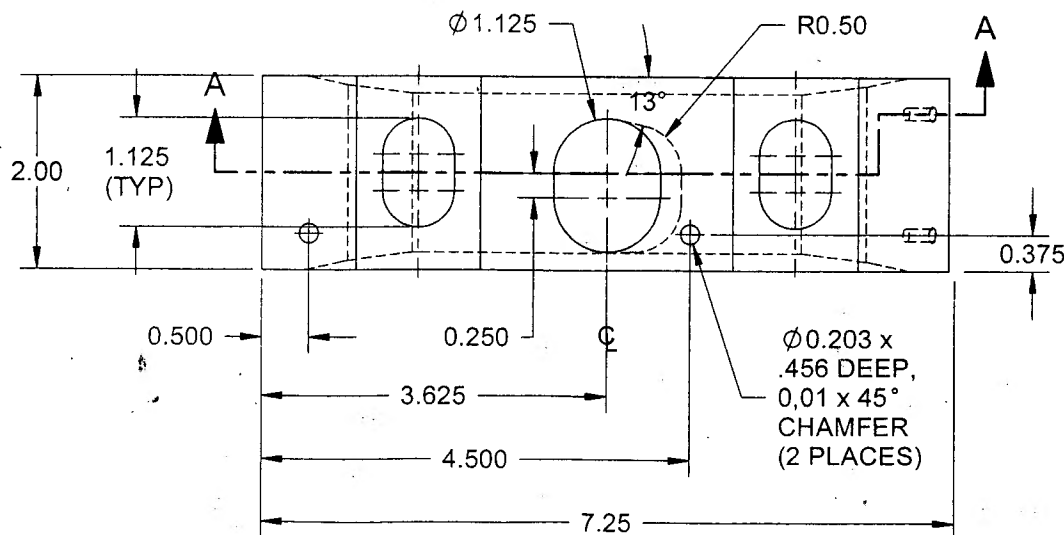
QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3371	REV. A SHEET 2 OF 4
DATE 04.12.16	TITLE PEDAL LOCK SCALE 1:2		



SECTION A-A



D3371-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
NO. 22287

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022287
Project Name : D3371-1
Project For : WK508
Work Order Type : Main
Main WO Number :
House Part Number : D3371-1
Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 01-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD		Work Order: 22287
Description:		Part Number: D3371-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.955		3.960	✓			
.060		.062	✓			
.463						
45°		45°	✓			
.672		.672	✓			Can't measure
Ø1.300		1.300	✓			
.750		.750	✓			
2.25		2.238	✓			
1.650		1.652	✓			
.700		.694	✓			
60°		60°	✓			
2.00		1.988	✓			
1.125		1.125	✓			
Ø1.125		1.127	✓			
.375		.365	✓			
7.25		7.220	✓			
4.500		4.497	✓			
3.625		3.622	✓			
.500		.495	✓			
1.250		1.250	✓			
.696		.700	✓			
7°		7°	✓			
.375		.370	✓			

Measured by: SD	Audited by: [Signature]	Prototype Approval: [Signature]
Date: 05.02.14	Date: 05.02.14	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	